

GENERAL NOTES

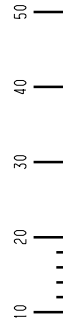
- PART IS MANUFACTURED FROM STEEL, THE HIGHER GRADE THE BETTER AND IS POST HARDENED (ARMOUR PLATE IS OFTEN USED). SOME TRIAL AND ERROR MAYBE NEEDED TO DETERMINE THE BEST HARDNESS CHARACTERISTICS

MACHINED COMPONENTS

- TOLERANCES UNLESS OTHERWISE STATED:

- LINEAR DIMENSIONS 100 AND UNDER ±0.2mm
- LINEAR DIMENSIONS OVER 100 AND UNDER 1000 ±0.5mm
- LINEAR DIMENSIONS OVER 1000 ±1.0mm
- ANGULAR DIMENSIONS ±1.0°
- HOLE POSITIONS ±0.25

- REMOVE ALL BURRS AND SHARP EDGES



	THIRD ANGLE PROJECTION	DO NOT SCALE	IF IN DOUBT ASK
	DIMENSIONS IN MILLIMETRES	SHEET 1 OF 1	
SCALE	21	TITLE	DRAWN
THIS DOCUMENT AND THE COPYRIGHT THEREIN ARE THE PROPERTY OF D WYKES.		A3	DRG. No
		D WYKES	
		DATE DECEMBER 2005	
		PLUNGER	
		BT-10007	